## High yielding cell line development of a Factor VIII Biosimilar with a novel purification strategy"

## AMTHERA Life Sciences Pvt. Ltd

#### Environmental and Health Risk Management Plan

## 1. Institutional Arrangements

Requirements	Current Status	Mitigation Steps
Institutional Bio-Safety Committee (IBSC)	AMTHERA is in the process of making the application to constitute the IBSC to DBT. As a required first step, Company registration through the RCGM website & Consent Letters from 3 external experts is completed.	IBSC suggestions and recommendations will be followed.
EHS Team	Not Existing	Recommendations of EHS will be followed
Documentation and Record Keeping in reference to the risks mentioned below and quantifiable records of generated waste and compliance measures.	Existing	IBSC recommendations are followed
SOPs related to Environment Compliance e.g Chemical spillage handling, waste segregation etc.	Existing Handling& Storage of Chemicals Handling & Disposal of Hazardous Chemicals & Biological Waste	The SOPs are provided to researchers in the laboratory.
General Safety and Storage	Standard practise followed Project staff and students are provided adequate training and provided with a manual having standard operating procedures.	Any inadequacy/accidents are reported to IBSC; appropriate measure are taken to avert further damages to individuals and for the property

# 2. Environmental Impact and risk mitigation

Risks	Project Specific Risk	Potential Impact	Mitigation Steps
Air Pollution	-Minimal Risk	Project implementation will not create any adverse air pollution.	Project implementation will not create any adverse air pollution.
Water Pollution and Waste water treatment	Minimal Risk	Project implementation will not create adverse water pollution.	Project implementation will not create adverse water pollution.
Chemical waste	Flammable chemicals are used with appropriate protection in the certified hood. All chemicals are disposed off as per the norms established by by Pollution Control Board of Govt. Of Karnataka	The risk will be minimum and adequate protection will be taken as solvents such as methanol, acetonitrile will be used in the work. The solvent waste bottles will be covered with caps and kept in certified hoods and handed over to solvent waste management team for disposal	Hazardous/flammable chemicals are used with appropriate protection in the certified hood. Fire extinguishers placed near the entrance of the laboratory to dose off fire in case of fire accidents. All chemicals are disposed of as per the norms established by Pollution Control Board of Govt. Of Karnataka
Biological Waste	Biological wastes are mainly from bacteria, yeast and mammalian cells. All the biological plastic wares and tissue culture wares are collected in biohazard bags and autoclaved and	The impact is minimal as safety measures are in place as per IBSC regulations. All the biological wastes such as plastics or other materials autoclaved and	Biological wastes are mainly from bacteria, yeast and mammalian cells. All the biological plastic wares and tissue culture wares are collected in biohazard bags and autoclaved and discarded

	discarded through Medicare Environmental Management Pvt. Ltd., Bengaluru, which is a certified third party vendor. While the spent media is treated with 4% Sodium hypochlorite and discarded in specified locations at AMTHERA. All the biological wastes are managed as per the norms IBSC. All waste of Amthera are disposed off by Medicare Environmental Management Pvt. Ltd., Bengaluru, which is a certified third party vendor to collect the biological wastes for disposal.	disposed according to Biosafety guidelines.	through Medicare Environmental Management Pvt. Ltd. which is a certified third party vendor. While the spent media is treated with 4% Sodium hypochlorite and discarded in specified locations AMTHERA. All the biological wastes are managed as per the norms of IBSC. All waste are disposed off by Medicare Environmental Management Pvt. Ltd. Bengaluru, which is a certified third party vendor to collect the biological wastes for disposal.
Heavy metals	Minimal Risk	Project implementation will not create any adverse heavy metal waste.	Project implementation will not create any heavy metal waste.
Radiation Waste	-Minimal Risk	Project implementation will not create any adverse radiation waste.	Project implementation will not create any adverse radiation waste.

Electronic Waste Hazardous and C&D Waste	Minimal Risk Minimal Risk	Project implementation will not create any adverse electronic waste Chemicals which comes under the category of carcinogenic agents will be minimally used with appropriate protection including using masks, safety googles, protective dress etc.	Project implementation will not create any adverse electronic waste Project personnel are trained to use chemicals in the certified hood with protective clothing, gloves, safety goggles, masks. The facilities are in place.
Destruction/alteration of surrounding ecosystem	Minimal Risk	Project implementation will not create any adverse Destruction/alteration of surrounding ecosystem	Project implementation will not create any adverse Destruction/alteration of surrounding ecosystem

## 3. Occupational Health and Safety and risk mitigation

Risks	Project Specific Risk	Potential Impact	Mitigation Steps
Heat Hazards	No direct contact with fire is done in the work. Autoclaves are used for sterilization purposes for both exerpimental requirements and post experimental sterlizations	Minimal; Periodically proper functioning of the autoclaves and are monitored	Autoclaves are kept in an isolated and secured room. They are periodically inspected for the quality of gasket, pressure valves. Etc. Any accidents, security and safety personnel will be

			invited to assess the situation and assistance will be sought from medical practioners to provide immediate primary health care to affected indivuals. Estate office and to depute service maintenance staff to rectify any anamolies.
Chemical hazards, including fire and explosions	All the hazardous and flammable chemicals will be handled in certified chemical hoods All chemicals are disposed off by certified third party vendors	Risk is Minimal	In case of accidents; rooms/regions will be isolated and blocked. Any accidents, security and safety personnel will be invited to assess the situation and assistance will be sought from medical practioners to provide immediate primary health care to affected individuals. Estate office and to depute service maintenance staff to rectify any anomalies.
Pathogenic and biological hazards	All waste are disposed off by certified third party vendors as per the norms of IBSC	Risk is minimal as pathogenic and infectious organisms are not used in the proposed work. Biological solid wastes will be autoclaved biohazard bags and disposed through Biolink Vendors.	IBSC SOPs are followed. They are displayed in the laboratory as a guideline. Researchers are also trained for BioSafety compliance as IBSC

Radiological hazards Electronic Waste	Not used in work Very minimal waste will produced	Liquid wastes are treated with 4% Sodium hypochlorite and discarded in specific meant for disposal NIL Minimal Risk	NIL Minimal Risk
Hazardous and C&D Waste	Hazardous and C & D chemicals are kept in certified shelves and used in hood	NIL	NIL
Noise	The proposed work generates minimal noise.	Minimal impact	If any equipments found to be noisy,; Immediately, the equipments will be turned off. Authorized company service personnel will be invited to rectify the problems
Process safety	The process producing the rBDDFVIII molecule is done authorized rooms. The cabinets and incubators will be checked periodically. The maximum volume that will be used in the study is 0.5 Lits	Risk is minimal	IBSC protocol for cleaning and disposal will be followed which includes both solid and liquid wastes produced during the process
others	NIL	NIL	NIL

# 4. Community Health and Safety and risk mitigation

Risks	Project Specific Risk	Potential Impact	Mitigation Steps
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Sefete Treese tot	TT1	II	The internal 1
Safety Transportation	Hazardous	Hazardous	The intended
Management System (for	chemicals/reagents	chemicals/reagents	biological samples
transport of hazardous	will not be	will not be	well packed and
material)	transported.	transported.	sealed containers or
			tubes according to
	Biologicals samples	Biological	volume.
	will be transported	materials such as	In addition, the
	which includes	plasmid construct,	samples will also be
	plasmid constructs,	CHO Cells,	kept with cold packs
	CHO cells, cell	rBDDFVIII	or dry ice if
	culture media	containing CHO	necessary in
	expressing	cell media,	appropriate
	rBDDFVIII (10ml,	purified factor	cardboard boxes and
	50ml, 100ml and	VIII are not	covered and labelled
	500 ml	hazardous.	as per the norms.
	containers)and	Minimal impact	They will be
	purified rBDDFVIII.	due to spillage	transported either in
	I	8-	a car in secured
			manner or
			professional vendors
			who transport
			biological samples
			biblogical samples
Emergency preparedness	Emergency	Very Minimal	The intended
and participation of local	preparedness and	Risk	biological samples
authorities and	participation of local	Ribit	well packed in sealed
potentially affected	authorities may not		containers or tubes
communities	be required as		according to volume
communities	No hazardous		(10  ml to  500  ml).
	chemicals will be		In addition, the
			samples will also be
	transported.		-
	Desending historias!		kept with cold packs
	Regarding biological		or dry ice if
	samples, they are		necessary in
	non-hazardous and		appropriate
	in addition they will		cardboard boxes and
	not harbour any		covered and labelled
	pathogens or		as per the norms.
	infectious agents		They will be
	which will affect the		transported either in
	local communities		a car in a secured
	1		manner.
	Since, volume of the		Alternatively,
	Since, volume of the samples transported will be small (upto		

500 ml) in sealed	who transports such
containers and	materials will be
packed boxes, the	utilized.
impact of any	
spillage will be very	
minimal. Moreover,	
the biological	
samples transported	
are for laboratory	
research purposes	
only.	
In case your organization already has EHS guidel	ine, please summarise the same. Also, share

In case your organization already has **EHS guideline**, please summarise the same. Also, share details of the **EHS Officer**/ **Contact Person** of the organization. If not, please describe the impact because of hazardous material, release of chemicals, biologicals, management of catastrophic events like fire/explosion.

## Annexure - 3

## **Clinical Trial Risk Management Plan (if applicable)**

## NOT APPLICABLE. As this project proposal does not involve any human clinical trial

Clinical and Regulatory				
Area of Risk	Monitoring Parameters	Mitigation Measures		
Production of CT material	NIL	NIL		
Protocol design and	NIL	NIL		
scientific validity ensuring				
Favourable risk-benefit ratio				
Regulatory approvals	NIL	NIL		
Ethics approvals	NIL	NIL		
Ensuring appropriate	NIL	NIL		
informed consent process				
and respect for human				
subjects				
Capacity of the sponsor	NIL	NIL		
Staff at the trial site and	NIL	NIL		
Investigator responsibilities				
Recruitment of study	NIL	NIL		
subjects and fair subject				
selection	NIL	NIL		
Safety Management (AE and SAE)	INIL	INIL		
Costs and reimbursements	NIL	NIL		
to subjects				
Compensation and	NIL	NIL		
Insurance				
Breach of confidentiality	NIL	NIL		
and protocol violations				
Audit and independent	NIL	NIL		
reviews				
Logistics and Data quality	NIL	NIL		

Serology / efficacy	NIL	NIL
Post- trial access issues (if	NIL	NIL
applicable)		