

3. Biosimilars

Stage	Technology Readiness Level	Definition
Ideation	TRL-1	<p>Review of Scientific Knowledge Base</p> <p>Scientific findings are reviewed, including patent status and assessed as a foundation for conceptualizing new technologies</p>
Proof of Principle	TRL-2	<p>Development of Hypotheses and Experimental Designs</p> <p>Scientific studies to identify the innovator molecule. Development of Biosimilar along with assays to test activities of candidate molecules <i>in vitro</i>. High expression Clone available</p>
Proof of Concept demonstrated	TRL-3	<p>Identification and Characterization of Preliminary Product</p> <p>Expression of biosimilar product, studeis for efficacy and toxicities <i>in vitro</i>. Comparative evaluation of product for Biosimilarity with innovator molecule</p> <ul style="list-style-type: none"> a. Physiochemical b. Biological - <i>in-vitro</i> and <i>in-vivo</i> <p>Cell line characterization of Master Cell bank and Working Cell Bank & process development</p> <p>Biosimilarity demonstrated, <i>in vitro</i> efficacy and preliminary efficacy demonstrated <i>in vivo</i> in appropriate small animal model</p>
Proof of concept established	TRL-4	<p>Process development, optimization, demonstration of biosimilarity and generation of consistency data</p> <p>Optimization of process development for performing preclinical studies. Generation of three consistent batches. Formulation development,</p> <p>Appropriate formulation finalized for the route of administration. Draft Product Profile. Process optimized and regulatory approvals for preclinical candidate compound from the relevant body (RCGM/GEAC).</p>
Early stage validation	TRL-5	<p>Advanced Characterization of Product and Initiation of Manufacturing</p>

		Conduct pre-clinical studies (<i>in vivo</i> toxicity and efficacy in relevant <i>in vivo</i> models; PK/PD studies, ADME characteristics and/or immune responses) as necessary for regulatory filing. Identify manufacturing partners. Submission of pre-clinical data to RCGM
	TRL-6	Regulated Production, Regulatory Submission Manufacture GMP-compliant pilot lots. Begin stability testing on biosimilar. Develop assays/analytical methods for product characterization and release (potency, purity, sterility and identity).
Late stage Validation	TRL-7	Scale-up, Completion of GMP Process Validation and Consistency Lot Manufacturing and Regulatory Approvals Develop a scalable and reproducible manufacturing process amenable to GMP. Determine dosing and treatment population for Phase 3 study. Complete stability studies of the GMP drug product in a formulation, dosage form, and container consistent with Target Product Profile. Finalize GMP manufacturing process. Identify clinical sites and begin contract negotiations. DCGI Approval for the Phase 3 Clinical study
Pre-commercialization	TRL-8	Clinical Trials Phase 3 and Approval or Licensure Complete clinical efficacy trials (e.g., Phase 3), and/or expanded clinical safety trials as appropriate. Prepare and submit Biologics Licensing Application BLA.
Commercialization and post market studies	TRL-9	Full commercial application. The technology has been fully developed and can be distributed/marketed. Post-marketing surveillance.